

# VersaFlow Coriolis 100 Mass Flow Sensor Specifications

34-VF-03-09 May 2011



## The Universal Solution for the Process Industry

VERSAFLOW is the only sensor for mass flow in its class with secondary pressure containment as standard. VERSAFLOW reliably measures mass flow of liquids and gases, concentration and density of liquids.

## Highlights

- Innovative twin measuring tube
- Easily drained and easy to clean
- Insensitive of installation and external factors
- Long working life
- Optimized flow divider for minimum pressure loss
- High accuracy with best price-performance ratio
- Modular electronics concept: electronics and sensor easy to replace
- Data redundancy: accurate plug & play replacement of electronics

## Industries

- Wastewater
- Chemical
- Food & Beverage
- Paper & Pulp
- Petrochemistry
- Pharmaceutical
- Water



Figure 1 – VersaFlow Mass Flow Sensor

## Applications

- Suitable for all standard applications up to 130°C / 266°F
- With hygienic type process connections for food and pharmaceutical applications

### Mass Flowmeter Product Family

All meters consist of a sensor and a converter, which may be mounted integral to the sensor, or remotely, either with a field mount kit, a wall mount housing or a 19" rack mount module.

A sensor mount converter (TWC 010) with a Modbus® output only is also possible for OEM manufacturers or where the user does not require a converter with analogue outputs.

### Converter: Common hardware for All Converters Makes Spares Holding Simpler



1. TWC 9000 C: Compact or integrally mounted on sensor
2. TWC 9000 F: Field mount up to 300 m / 1000 ft from sensor
3. TWC 9000 W: Wall mount for non-hazardous areas
4. TWC 9000 R: 19" Rack mount module for control room installation
5. TWC 010: Sensor electronics with Modbus output

### Sensor: Sensors for Any Applications



1. VersaFlow Coriolis 100: The general purpose solution for the process industry
2. VersaFlow Coriolis 1000: The optimum solution for chemical, food & beverage and pharmaceutical industry
3. VersaFlow Coriolis 200: Large diameter meter suitable for custody transfer measurement

## Technical Data

### Operating Data

| Size | S15 | S25 | S40 | S50 |
|------|-----|-----|-----|-----|
|------|-----|-----|-----|-----|

### Flow Rate

|                             |      |       |       |        |
|-----------------------------|------|-------|-------|--------|
| Maximum flow rate [kg/h]    | 6500 | 27000 | 80000 | 170000 |
| Maximum flow rate [lbs/min] | 240  | 990   | 2935  | 6235   |

### Accuracy

|                  |                                                                                                                  |
|------------------|------------------------------------------------------------------------------------------------------------------|
| Accuracy, liquid | ±0.15% of actual measured flow rate                                                                              |
| Accuracy, gas    | ±0.50% of actual measured flow rate                                                                              |
| Repeatability    | Better than 0.05% plus zero stability (includes the combined effects of repeatability, linearity and hysteresis) |
| Zero stability   | ±0.01% of nominal flow rate with respective sensor size                                                          |

### Reference Conditions

|                    |                                   |
|--------------------|-----------------------------------|
| Product            | Water                             |
| Temperature        | 20°C/68°F                         |
| Operating pressure | 1 bar <sub>rel.</sub> / 14.5 psig |

### Density

|                                |                                                                                                           |
|--------------------------------|-----------------------------------------------------------------------------------------------------------|
| Measuring range                | 400...2500 kg/m <sup>3</sup> / 25...155 lbs/ft <sup>3</sup>                                               |
| Accuracy                       | ±2 kg/m <sup>3</sup> / ±0.13 lbs/ft <sup>3</sup> (S15: ±5 kg/m <sup>3</sup> / ±0.33 lbs/ft <sup>3</sup> ) |
| Accuracy (on-site calibration) | ±0.5 kg/m <sup>3</sup> / ±0.033 lbs/ft <sup>3</sup>                                                       |

### Temperature

|                 |                             |
|-----------------|-----------------------------|
| Measuring range | -40...+130°C / -40...+266°F |
| Accuracy        | ±1°C / ±1.8°F               |

### Materials

|                                                 |                                                                                                                                       |
|-------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|
| Measuring tube                                  | Stainless steel UNS S31803 (1.4462)                                                                                                   |
| Spigot                                          | Stainless steel 316 / 316L (CF3M / 1.4409) dual certified                                                                             |
| Flanges                                         | Stainless steel 316 / 316L (1.4401 / 1.4404) dual certified                                                                           |
| Outer cylinder (secondary pressure containment) | Stainless steel 304 / 304L (1.4301 / 1.4307) dual certified<br>(Optional Stainless Steel 316 / 316L (1.4401 / 1.4404) dual certified) |
| Junction Box – remote version                   | Die cast Aluminum (polyurethane coating) Optional Stainless Steel 316L (1.4401)                                                       |
| <b>Heating jacket version</b>                   |                                                                                                                                       |
| Heating jacket                                  | Stainless Steel 316L (1.4404) (The outer cylinder is in contact with the heating medium)                                              |

**Nominal Pressure at 20°C or 68°F**

|                                        |                                                |
|----------------------------------------|------------------------------------------------|
| Measuring Tube                         | -1...100 bar g/ -14.5 ... 1450 psig            |
| Outer Cylinder                         |                                                |
| Non PED/CRN Approved                   | Typical burst pressure > 100 barg. / 1450 psig |
| PED/CRN Approved secondary containment | -1...63 barg. / -14.5...910 psig               |
| PED approved secondary containment     | -1...100 barg. / -14.5...1450 psig             |

**Approvals and Certifications**

|                                                |                                                                                                                                                                                                               |
|------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <u>Mechanical:</u>                             |                                                                                                                                                                                                               |
| Electromagnetic compatibility (EMC) acc. to CE | Namur NE 21/5.95<br>89/336/EEC (EMC)<br>72/73/EEC (Low Voltage Directive)                                                                                                                                     |
| Protection category (acc. to EN 60529)         | IP 67; NEMA 4X                                                                                                                                                                                                |
| European Pressure Equipment Directive          | PED 97-23 EC (acc. to AD 2000 Regelwerk)                                                                                                                                                                      |
| <u>Factory Mutual / CSA</u>                    | Class I, Div 1 groups A, B, C, D<br>Class II, Div 1 groups E, F, G<br>Class III, Div 1 hazardous areas<br>Class I, Div 2 groups A, B, C, D<br>Class II, Div 2 groups F, G<br>Class III, Div 2 hazardous areas |
| ANSI / CSA (Dual Seal)                         | 12.27.901-2003                                                                                                                                                                                                |
| Hygienic                                       | 3A 28-03                                                                                                                                                                                                      |

**ATEX (acc. 94/9/EC)**

Coriolis 100/TWC9000C non Ex i Signal outputs without heating jacket / insulation

|                             |                                         |
|-----------------------------|-----------------------------------------|
| Ex d connection compartment | II 2 G Ex d [ib] IIC T4...T1            |
|                             | Optional: II 2 G Ex d [ib] IIC T6...T1  |
|                             | II 2 D Ex tD A21 IP6x T185°C            |
|                             | Optional: II 2 D Ex tD A21 IP6x T160°C  |
| Ex e connection compartment | II 2 G Ex de [ib] IIC T4...T1           |
|                             | Optional: II 2 G Ex de [ib] IIC T6...T1 |
|                             | II 2 D Ex tD A21 IP6x T185°C            |
|                             | Optional: II 2 D Ex tD A21 IP6x T160°C  |

Coriolis 100/TWC9000C non Ex i signal outputs with heating jacket / insulation

|                             |                                        |
|-----------------------------|----------------------------------------|
| Ex d connection compartment | II 2 G Ex d [ib] IIC T4...T1           |
|                             | Optional: II 2 G Ex d [ib] IIC T6...T1 |
|                             | II 2 D Ex tD A21 IP6x T195°C           |
|                             | Optional: II 2 D Ex tD A21 IP6x T165°C |

|                                                                               |                                                 |
|-------------------------------------------------------------------------------|-------------------------------------------------|
| Ex e connection compartment                                                   | II 2 G Ex de [ib] IIC T4....T1                  |
|                                                                               | Optional: II 2 G Ex de [ib] IIC T6....T1        |
|                                                                               | II 2 D Ex tD A21 IP6x T195°C                    |
|                                                                               | Optional: II 2 D Ex tD A21 IP6x T165°C          |
| Coriolis 100/TWC9000C Ex i signal outputs without heating jacket / insulation |                                                 |
| Ex d connection compartment                                                   | II 2(1) G Ex d [ja/ib] IIC T4....T1             |
|                                                                               | Optional: II 2(1) G Ex d [ja/ib] IIC T6....T1   |
|                                                                               | II 2(1) D Ex tD [jaD] A21 IP6x T185°C           |
|                                                                               | Optional: II 2(1) D Ex tD [jaD] A21 IP6x T160°C |
| Ex e connection compartment                                                   | II 2(1) G Ex de [ja/ib] IIC T4....T1            |
|                                                                               | Optional: II 2(1) G Ex de [ja/ib] IIC T6....T1  |
|                                                                               | II 2(1) D Ex tD [jaD] A21 IP6x T185°C           |
|                                                                               | Optional: II 2(1) D Ex tD [jaD] A21 IP6x T160°C |
| Coriolis 100/TWC9000C Ex i signal outputs with heating jacket / insulation    |                                                 |
| Ex d connection compartment                                                   | II 2(1) G Ex d [ja/ib] IIC T4....T1             |
|                                                                               | Optional: II 2(1) G Ex d [ja/ib] IIC T6....T1   |
|                                                                               | II 2(1) D Ex tD [jaD] A21 IP6x T195°C           |
|                                                                               | Optional: II 2(1) D Ex tD [jaD] A21 IP6x T165°C |
| Ex e connection compartment                                                   | II 2(1) G Ex de [ja/ib] IIC T4....T1            |
|                                                                               | Optional: II 2(1) G Ex de [ja/ib] IIC T6....T1  |
|                                                                               | II 2(1) D Ex tD [jaD] A21 IP6x T195°C           |
|                                                                               | Optional: II 2(1) D Ex tD [jaD] A21 IP6x T165°C |
| Coriolis 100/TWC010 without heating/<br>insulation                            | II 2 G Ex ib IIC T4...T1                        |
|                                                                               | Optional: II 2 G Ex ib IIC T6...T1              |
|                                                                               | II 2 D Ex ibD 21 T175 °C                        |
|                                                                               | Optional: II 2 D Ex ibD 21 T165 °C              |
| Coriolis 100/TWC010 with heating/ insulation                                  | II 2 G Ex ib IIC T4...T1                        |
|                                                                               | Optional: II 2 G Ex ib IIC T6...T1              |
|                                                                               | II 2 D Ex ibD 21 T175 °C                        |
|                                                                               | Optional: II 2 D Ex ibD 21 T165 °C              |

**Approvals and Certifications continued**

| <b>ATEX (acc. 94/9/EC) temperature limits (standard)</b>                               | <b>Ambient temp.<br/>Tamb °C</b> | <b>Max. medium<br/>temp. Tm °C</b> | <b>Temp.<br/>class</b> | <b>Max. surface<br/>temp. °C</b> |
|----------------------------------------------------------------------------------------|----------------------------------|------------------------------------|------------------------|----------------------------------|
| Coriolis 100/TWC9000 or TWC010 - with or without heating jacket / insulation           | 65                               | 89                                 | T4                     | T130                             |
|                                                                                        |                                  | 130                                | T3 - T1                | T175                             |
| Coriolis 100/TWC9000 - aluminium converter housing - no heating jacket / insulation    | 50                               | 70                                 | T4                     | T130                             |
|                                                                                        |                                  | 130                                | T3 - T1                | T185                             |
|                                                                                        | 60                               | 60 T                               | 4 - T1                 | T125                             |
|                                                                                        | 65 <sup>(1)</sup>                | 65                                 | T4 - T1                | T130                             |
| Coriolis 100/TWC9000 - aluminium converter housing - heating jacket / insulation       | 40                               | 65                                 | T4                     | T130                             |
|                                                                                        |                                  | 130                                | T3 - T1                | T195                             |
|                                                                                        | 50                               | 65                                 | T4                     | T130                             |
|                                                                                        |                                  | 100                                | T3 - T1                | T165                             |
|                                                                                        | 60                               | 60                                 | T4 - T1                | T125                             |
| 65 <sup>(1)</sup>                                                                      | 65                               | T4 - T1                            | T130                   |                                  |
| Coriolis 100/TWC9000 - SS converter housing - no heating jacket / insulation           | 50                               | 70                                 | T4                     | T130                             |
|                                                                                        |                                  | 130                                | T3 - T1                | T185                             |
|                                                                                        | 55                               | 55                                 | T4 - T1                | T120                             |
| Coriolis 100/TWC9000 - SS converter housing - heating jacket / insulation              | 40                               | 65                                 | T4                     | T130                             |
|                                                                                        |                                  | 120                                | T3 - T1                | T185                             |
|                                                                                        | 50                               | 65                                 | T4                     | T130                             |
|                                                                                        |                                  | 75                                 | T3 - T1                | T140                             |
|                                                                                        | 55                               | 55                                 | T4 - T1                | T120                             |
| Coriolis 100/TWC9000/TWC010 T6 - with or without heating jacket / insulation           | 40                               | 45                                 | T6                     | T180                             |
|                                                                                        |                                  | 60                                 | T5                     | T95                              |
|                                                                                        |                                  | 95                                 | T4                     | T130                             |
|                                                                                        |                                  | 130                                | T3-T1                  | T165                             |
| Coriolis 100/TWC9000/T6 - aluminium converter housing - no heating jacket / insulation | 40                               | 45                                 | T6                     | T80                              |
|                                                                                        |                                  | 60                                 | T5                     | T95                              |
|                                                                                        |                                  | 100                                | T4                     | T130                             |
|                                                                                        |                                  | 130                                | T3-T1                  | T155                             |
|                                                                                        | 50                               | 60                                 | T5                     | T95                              |
|                                                                                        |                                  | 100                                | T4                     | T130                             |
|                                                                                        |                                  | 130                                | T3-T1                  | T160                             |
|                                                                                        | 60                               | 60 T                               | 4-T1                   | T95                              |
|                                                                                        | 65 <sup>(1)</sup>                | 65                                 | T4-T1                  | T100                             |

<sup>1</sup> Depending on I/O option. Please call for more information.

| <b>ATEX (acc. 94/9/EC) temperature limits (standard)</b>                                        | Ambient temp.<br>Tamb °C                                                                     | Max. medium<br>temp. Tm °C                    | Temp.<br>class | Max. surface<br>temp. °C |     |
|-------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|-----------------------------------------------|----------------|--------------------------|-----|
| Coriolis 100/TWC9000/T6 - Stainless Steel converter housing -<br>no heating jacket / insulation | 40                                                                                           | 45                                            | T6             | T80                      |     |
|                                                                                                 |                                                                                              | 60                                            | T5             | T95                      |     |
|                                                                                                 |                                                                                              | 100                                           | T4             | T130                     |     |
|                                                                                                 |                                                                                              | 130                                           | T3-T1          | T155                     |     |
|                                                                                                 | 50                                                                                           | 60                                            | T5             | T95                      |     |
|                                                                                                 |                                                                                              | 100                                           | T4             | T130                     |     |
|                                                                                                 |                                                                                              | 130                                           | T3-T1          | T160                     |     |
|                                                                                                 | 55                                                                                           | 55                                            | T4-T1          | T95                      |     |
|                                                                                                 | Coriolis 100/TWC9000 T6 - Stainless Steel converter housing -<br>heating jacket / insulation | 40                                            | 45             | T6                       | T80 |
| 60                                                                                              |                                                                                              |                                               | T5             | T95                      |     |
| 95                                                                                              |                                                                                              |                                               | T4             | T130                     |     |
| 120                                                                                             |                                                                                              |                                               | T3-T1          | T155                     |     |
| 50                                                                                              |                                                                                              | 60                                            | T5             | T95                      |     |
|                                                                                                 |                                                                                              | 75                                            | T4-T1          | T110                     |     |
| 55                                                                                              |                                                                                              | 55                                            | T4-T1          | T130                     |     |
| NEPSI (with TWC9000C/F, TWC 010)                                                                |                                                                                              | Exdeib(ia)II C T1...T6, Exdib(ia)II C T1...T6 |                |                          |     |

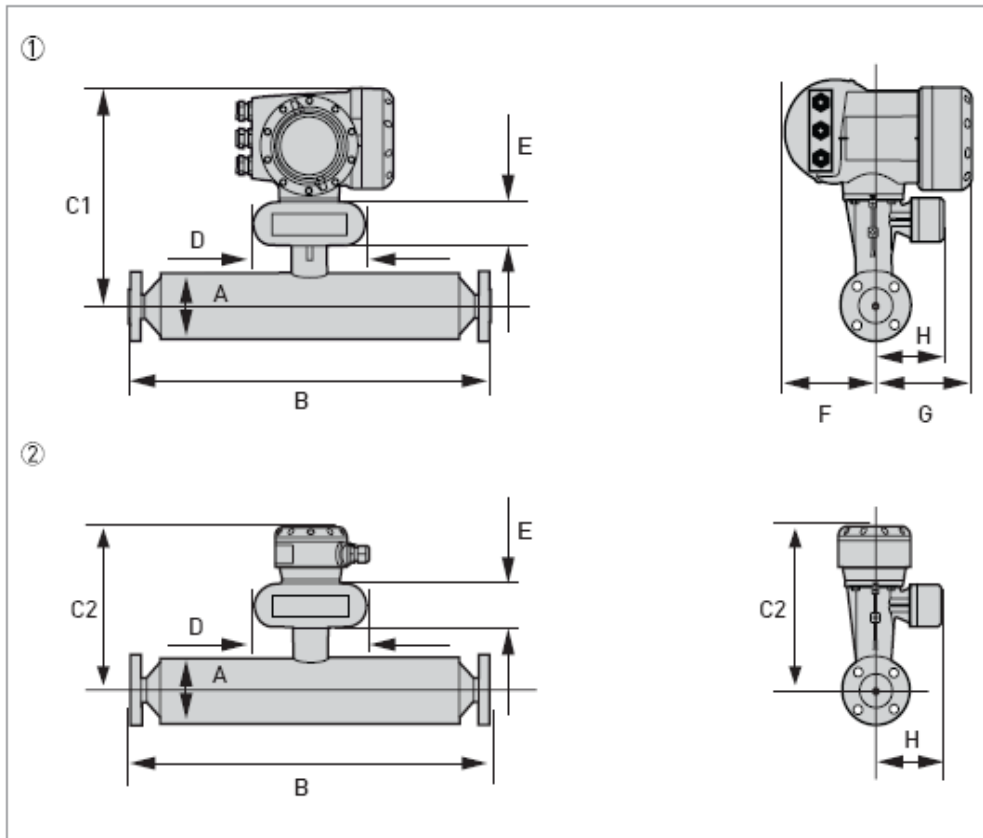
### Temperature

|                                            |                                                                                                                                                                                                                            |
|--------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Process temperature - flanged connections  | -40...+130°C / -40...+266°F                                                                                                                                                                                                |
| Process temperature - hygienic connections | -20...+130°C / -4...+266°F                                                                                                                                                                                                 |
| Ambient temperature - compact version      | 40...+60°C / -40...+140°F for Aluminum converter (Extended temperature range: +65°C / +149°F for some I/O options. For more information contact manufacturer.)<br>-40...+55°C / -40...+130°F for Stainless Steel converter |
| Ambient temperature - remote version       | -40...+65°C / -40...+149°F                                                                                                                                                                                                 |

### Process Effects on the Sensor

|             |                                                                                                     |
|-------------|-----------------------------------------------------------------------------------------------------|
| Temperature | 0.001% per 1°C / 0.00055% per 1°F                                                                   |
| Pressure    | 0.00012% of the max flow rate per 1 bar <sub>rel</sub> / 0.0000083% of the max flow rate per 1 psig |

**Dimensions and Weights**  
**Flanged Versions**



- ① Compact version
- ② Remote version

**Meter Weights (all flanges)**

Weight – kg (lbs)

|                           | S15       | S25         | S40       | S50        |
|---------------------------|-----------|-------------|-----------|------------|
| Aluminium (compact)       | 13.5 (30) | 16.5 (36.3) | 29.5 (65) | 57.5 (127) |
| Stainless Steel (compact) | 18.8 (41) | 21.8 (48)   | 34.8 (77) | 62.8 (138) |
| Aluminium (remote)        | 11.5 (25) | 14.5 (32)   | 25.5 (56) | 51.5 (113) |
| Stainless Steel (remote)  | 12.4 (27) | 15.4 (33.8) | 26.4 (58) | 52.4 (115) |

**Measuring Tube Stainless Steel**

Dimensions – mm (inches)

|              | S15         | S25         | S40         | S50         |
|--------------|-------------|-------------|-------------|-------------|
| A            | 101.6 (4)   | 114.3 (4.5) | 168.3 (6.6) | 219.1 (8.6) |
| C1 (compact) | 311 (12.2)  | 317 (12.5)  | 344 (13.5)  | 370 (14.6)  |
| C2 (remote)  | 231 (9)     | 237 (9.3)   | 264 (10.4)  | 290 (11.4)  |
| D            | 160 (6.3)   |             |             |             |
| E            | 60 (2.4)    |             |             |             |
| F            | 123.5 (2.4) |             |             |             |
| G            | 137 (5.4)   |             |             |             |
| H            | 98.5 (3.9)  |             |             |             |



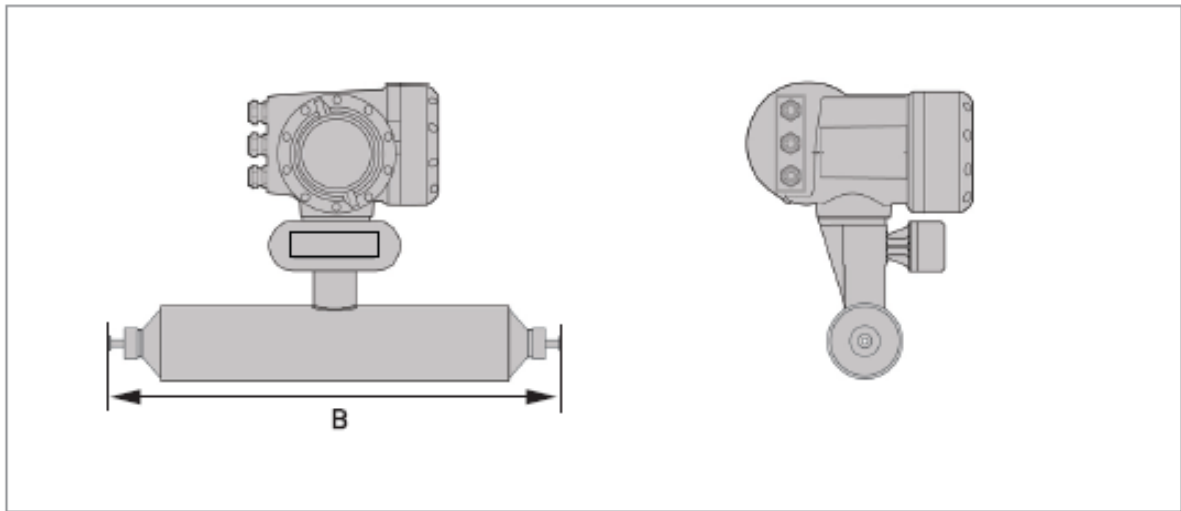
## Flange Connections

|                 | Dimension B [mm] |     |         |     |
|-----------------|------------------|-----|---------|-----|
|                 | S15              | S25 | S40     | S50 |
| <b>PN40</b>     |                  |     |         |     |
| DN15            | 498              | -   | -       | -   |
| DN25            | 503              | 531 | -       | -   |
| DN40            | 513              | 541 | 706     | -   |
| DN50            | -                | 547 | 712     | 862 |
| DN80            | -                | -   | 832     | 882 |
| DN100           | -                | -   | -       | 896 |
| <b>PN63</b>     |                  |     |         |     |
| DN50            | -                | -   | 740     | 890 |
| DN80            | -                | -   | -       | 910 |
| <b>PN100</b>    |                  |     |         |     |
| DN15            | 513              | -   | -       | -   |
| DN25            | 538              | 567 | -       | -   |
| DN40            | -                | 575 | 740     | -   |
| DN50            | -                | -   | 752     | 902 |
| DN80            | -                | -   | -       | 922 |
| <b>ASME 150</b> |                  |     |         |     |
| 1/2"            | 518              | -   | -       | -   |
| 3/4"            | 528              | -   | -       | -   |
| 1"              | 534              | 563 | -       | -   |
| 1 1/2"          | -                | 575 | 740     | -   |
| 2"              | -                | 579 | 744 894 | -   |
| 3"              | -                | -   | 756     | 906 |
| 4"              | -                | -   | -       | 920 |
| <b>ASME 300</b> |                  |     |         |     |
| 1/2"            | 528              | -   | -       | -   |
| 3/4"            | 538              | -   | -       | -   |
| 1"              | 546              | 575 | -       | -   |
| 1 1/2"          | -                | 589 | 754     | -   |
| 2"              | -                | -   | 756     | 906 |
| 3"              | -                | -   | -       | 926 |
| <b>ASME 600</b> |                  |     |         |     |
| 1/2"            | 541              | -   | -       | -   |
| 3/4"            | 550              | -   | -       | -   |
| 1"              | 558              | 589 | -       | -   |
| 1 1/2"          | -                | 603 | 770     | -   |
| 2"              | -                | -   | 774     | 926 |
| 3"              | -                | -   | -       | 944 |
| <b>JIS 10K</b>  |                  |     |         |     |
| 50A             | -                | -   | 712     | 862 |
| 80A             | -                | -   | -       | 882 |
| <b>JIS 20K</b>  |                  |     |         |     |
| 15A             | 498              | -   | -       | -   |
| 25A             | 503              | 531 | -       | -   |
| 40A             | -                | 541 | 706     | -   |
| 50A             | -                | -   | 712     | 862 |
| 80A             | -                | -   | -       | 882 |

|              | Dimension B [inches] |      |      |      |
|--------------|----------------------|------|------|------|
|              | S15                  | S25  | S40  | S50  |
| <b>PN40</b>  |                      |      |      |      |
| DN15         | 19.6                 | -    | -    | -    |
| DN25         | 19.8                 | 21   | -    | -    |
| DN40         | 20.2                 | 21.3 | 27.8 | -    |
| DN50         | -                    | 21.5 | 28   | 33.9 |
| DN80         | -                    | -    | 28.8 | 34.7 |
| DN100        | -                    | -    | -    | 35.3 |
| <b>PN63</b>  |                      |      |      |      |
| DN50         | -                    | -    | 29   | 35   |
| DN80         | -                    | -    | -    | 35.8 |
| <b>PN100</b> |                      |      |      |      |
| DN15         | 20.2                 | -    | -    | -    |
| DN25         | 21.2                 | 22.3 | -    | -    |
| DN40         | -                    | 22.6 | 29   | -    |
| DN50         | -                    | -    | 29.6 | 35.5 |
| DN80         | -                    | -    | -    | 36.3 |

|                 |      |      |      |      |
|-----------------|------|------|------|------|
| <b>ASME 150</b> |      |      |      |      |
| ½"              | 20.4 | -    | -    | -    |
| ¾"              | 20.8 | -    | -    | -    |
| 1"              | 21   | 22.2 | -    | -    |
| 1½"             | -    | 22.5 | 29.1 | -    |
| 2"              | -    | 22.8 | 29.3 | 35.2 |
| 3"              | -    | -    | 29.8 | 35.7 |
| 4"              | -    | -    | -    | 36.2 |
| <b>ASME 300</b> |      |      |      |      |
| ½"              | 20.8 | -    | -    | -    |
| ¾"              | 21.2 | -    | -    | -    |
| 1"              | 21.5 | 22.6 | -    | -    |
| 1½"             | -    | 23.2 | 29.7 | -    |
| 2"              | -    | -    | 29.8 | 35.7 |
| 3"              | -    | -    | -    | 36.4 |
| <b>ASME 600</b> |      |      |      |      |
| ½"              | 21.3 | -    | -    | -    |
| ¾"              | 21.6 | -    | -    | -    |
| 1"              | 22   | 23.2 | -    | -    |
| 1½"             | -    | 23.7 | 30.3 | -    |
| 2"              | -    | -    | 30.5 | 36.4 |
| 3"              | -    | -    | -    | 37.2 |
| <b>JIS 10K</b>  |      |      |      |      |
| 50A             | -    | -    | 28   | 33.9 |
| 80A             | -    | -    | -    | 34.7 |
| <b>JIS 20K</b>  |      |      |      |      |
| 15A             | 19.6 | -    | -    | -    |
| 25A             | 19.8 | 20.9 | -    | -    |
| 40A             | -    | 21.3 | 27.8 | -    |
| 50A             | -    | -    | 28   | 33.9 |
| 80A             | -    | -    | -    | 34.7 |

**Hygienic versions**



**Hygienic Connections: All Welded Versions**

**Dimension B (mm)**

|            | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|------------|------------|------------|------------|------------|
| Tri-clover |            |            |            |            |
| 1"         | 487        |            |            |            |
| 1½"        |            | 534        |            |            |
| 2"         |            |            | 691        |            |
| 3"         |            |            |            | 832        |

**Dimension B (mm)**

|                     | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|---------------------|------------|------------|------------|------------|
| Tri-clamp DIN 32676 |            |            |            |            |
| DN10                |            |            |            |            |
| DN15                |            |            |            |            |
| DN25                | 468        |            |            |            |
| DN40                |            | 515        |            |            |
| DN50                |            |            | 677        |            |
| DN80                |            |            |            | 836        |

**Dimension B (mm)**

|                    | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|--------------------|------------|------------|------------|------------|
| Tri-clamp ISO 2852 |            |            |            |            |
| 1"                 | 473        |            |            |            |
| 1½"                |            | 502        |            |            |
| 2"                 |            |            | 667        |            |
| 3"                 |            |            |            | 817        |

**Dimension B (mm)**

|                    | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|--------------------|------------|------------|------------|------------|
| DIN 11864-2 form A |            |            |            |            |
| DN25               | 505        |            |            |            |
| DN40               |            | 562        |            |            |
| DN50               |            |            | 724        |            |
| DN80               |            |            |            | 896        |

**Dimension B (inches)**

|            | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|------------|------------|------------|------------|------------|
| Tri-clover |            |            |            |            |
| 1"         | 19.2       |            |            |            |
| 1½"        |            | 21         |            |            |
| 2"         |            |            | 27.2       |            |
| 3"         |            |            |            | 32.7       |

**Dimension B (inches)**

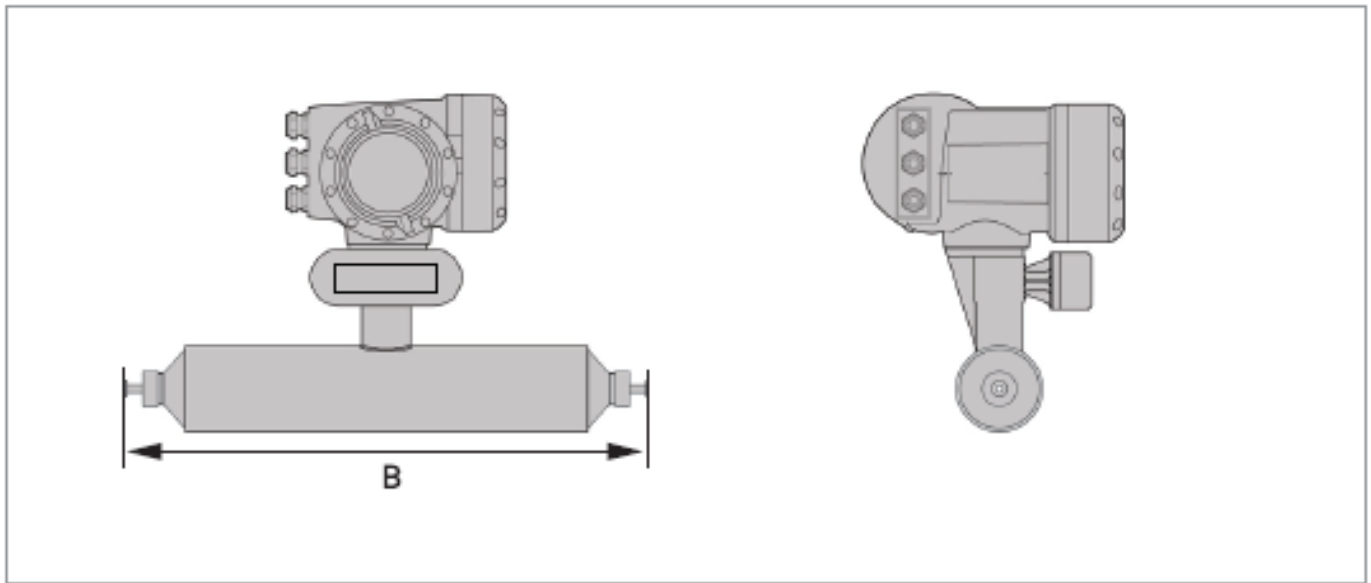
|                     | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|---------------------|------------|------------|------------|------------|
| Tri-clamp DIN 32676 |            |            |            |            |
| DN10                |            |            |            |            |
| DN15                |            |            |            |            |
| DN25                | 18.4       |            |            |            |
| DN40                |            | 20.3       |            |            |
| DN50                |            |            | 26.6       |            |
| DN80                |            |            |            | 32.9       |

**Dimension B (inches)**

|                    | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|--------------------|------------|------------|------------|------------|
| Tri-clamp ISO 2852 |            |            |            |            |
| 1"                 | 18.6       |            |            |            |
| 1½"                |            | 19.8       |            |            |
| 2"                 |            |            | 26.3       |            |
| 3"                 |            |            |            | 32.2       |

**Dimension B (inches)**

|                    | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|--------------------|------------|------------|------------|------------|
| DIN 11864-2 form A |            |            |            |            |
| DN25               | 19.9       |            |            |            |
| DN40               |            | 22.2       |            |            |
| DN50               |            |            | 28.5       |            |
| DN80               |            |            |            | 35.3       |



**Hygienic Connections: Adapter Versions (male thread)**

**Dimension B (mm)**

|                       | S15 | S25 | S40 | S50 |
|-----------------------|-----|-----|-----|-----|
| Male thread DIN 11851 |     |     |     |     |
| DN25                  | 483 |     |     |     |
| DN40                  |     | 538 |     |     |
| DN50                  |     |     | 704 |     |
| DN80                  |     |     |     | 870 |

**Dimension B (mm)**

|                 | S15 | S25 | S40 | S50 |
|-----------------|-----|-----|-----|-----|
| Male thread SMS |     |     |     |     |
| 1"              | 474 |     |     |     |
| 1½"             |     | 537 |     |     |
| 2"              |     |     | 694 |     |
| 3"              |     |     |     | 837 |

**Dimension B (mm)**

|                     | S15 | S25 | S40 | S50 |
|---------------------|-----|-----|-----|-----|
| Male thread IDF/ISS |     |     |     |     |
| 1"                  | 487 |     |     |     |
| 1½"                 |     | 534 |     |     |
| 2"                  |     |     | 691 |     |
| 3"                  |     |     |     | 832 |

**Dimension B (mm)**

|                 | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|-----------------|------------|------------|------------|------------|
| Male thread RJT |            |            |            |            |
| 1"              | 498        |            |            |            |
| 1½"             |            | 545        |            |            |
| 2"              |            |            | 702        |            |
| 3"              |            |            |            | 843        |

**Dimension B (inches)**

|                       | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|-----------------------|------------|------------|------------|------------|
| Male thread DIN 11851 |            |            |            |            |
| DN25                  | 19         |            |            |            |
| DN40                  |            | 21.2       |            |            |
| DN50                  |            |            | 27.7       |            |
| DN80                  |            |            |            | 34.2       |

**Dimension B (inches)**

|                 | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|-----------------|------------|------------|------------|------------|
| Male thread SMS |            |            |            |            |
| 1"              | 18.7       |            |            |            |
| 1½"             |            | 21.1       |            |            |
| 2"              |            |            | 27.3       |            |
| 3"              |            |            |            | 32.9       |

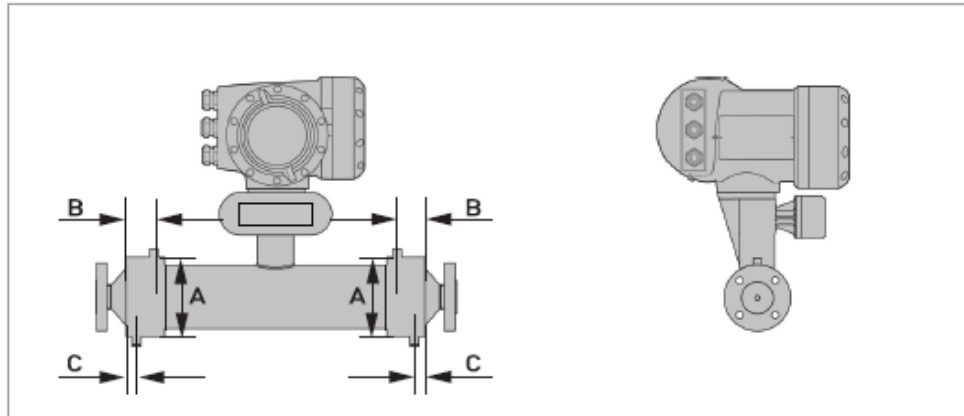
**Dimension B (inches)**

|                     | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|---------------------|------------|------------|------------|------------|
| Male thread IDF/ISS |            |            |            |            |
| 1"                  | 19.2       |            |            |            |
| 1½"                 |            | 21         |            |            |
| 2"                  |            |            | 27.2       |            |
| 3"                  |            |            |            | 32.7       |

**Dimension B (inches)**

|                 | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|-----------------|------------|------------|------------|------------|
| Male thread RJT |            |            |            |            |
| 1"              | 19.6       |            |            |            |
| 1½"             |            | 21.4       |            |            |
| 2"              |            |            | 27.6       |            |
| 3"              |            |            |            | 33.2       |

**Heating Jacket Version**



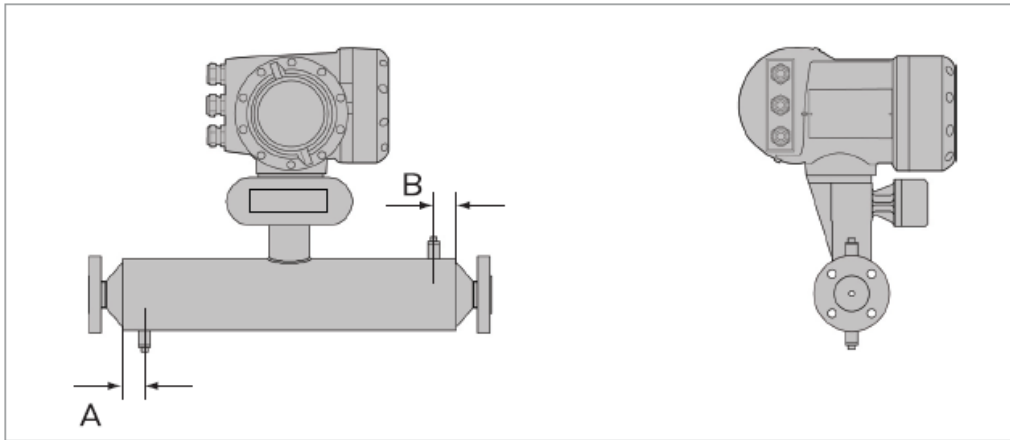
**Dimensions – (mm)**

|                   | <b>S15</b>     | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|-------------------|----------------|------------|------------|------------|
| Heating Conn Size | 12 mm (ERMETO) |            |            | 25         |
| A                 | 115 ±1         | 142 ±1     | 206 ±1     | 254 ±1     |
| B                 | 51             | 55         | 90         | 105        |
| C                 | 20             |            |            | 26         |

**Dimensions – (inches)**

|                   | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|-------------------|------------|------------|------------|------------|
| Heating Conn Size | ½" (NPTF)  |            |            | 1          |
| A                 | 4.5 ±0.04  | 5.6 ±0.04  | 8.1 ±0.04  | 10 ±0.04   |
| B                 | 2.0        | 2.2        | 3.5 4.1    |            |
| C                 | 0.8        |            |            | 1.0        |

**Purge Port Option**



**Dimensions – (mm)**

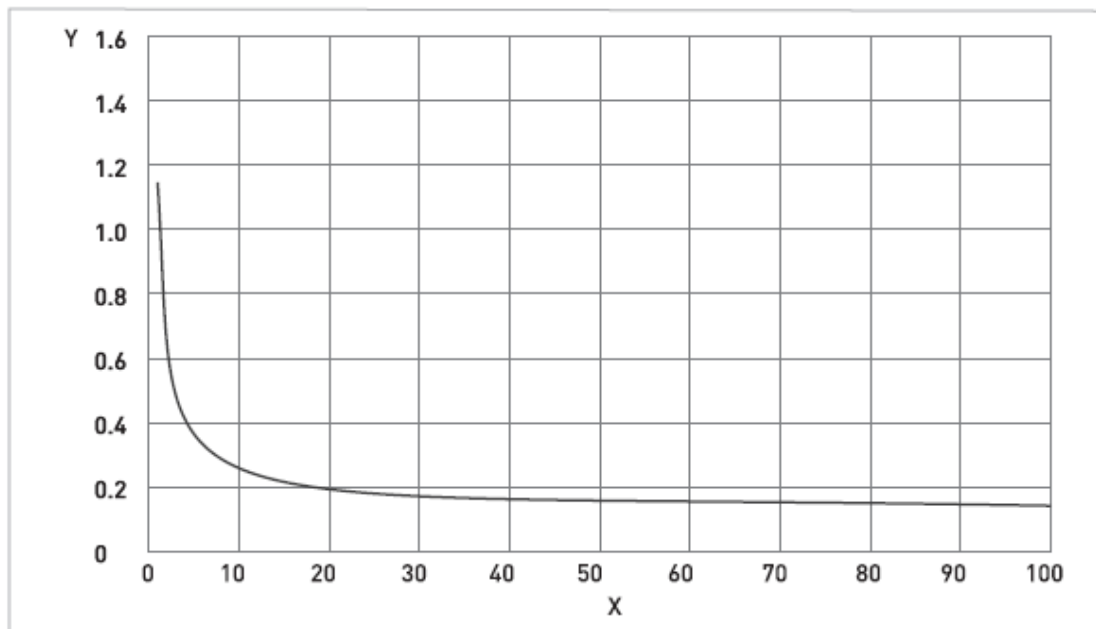
|   | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|---|------------|------------|------------|------------|
| A | 30 ±1.0    |            | 65 ±1.0    |            |
| B | 30 ±1.0    |            | 65 ±1.0    |            |

**Dimensions – (inches)**

|   | <b>S15</b> | <b>S25</b> | <b>S40</b> | <b>S50</b> |
|---|------------|------------|------------|------------|
| A | 1.2 ±0.04  |            | 2.5 ±0.04  |            |
| B | 1.2 ±0.04  |            | 2.5 ±0.04  |            |



## Measuring Accuracy



X flow rate [%]

Y measuring error [%]

### Measuring error

The measuring error is obtained from the combined effects of accuracy and zero stability.

### Reference conditions

Product: Water

Temperature: +20°C / +68°F

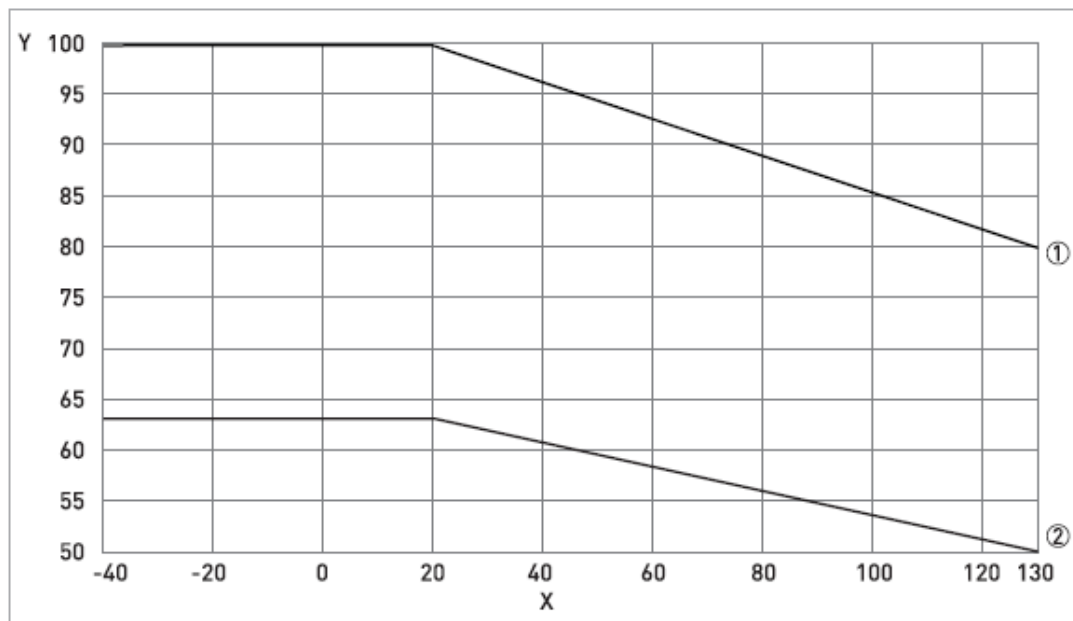
Operating pressure: 1 barg / 14.5 psig

## Guidelines for Maximum Operating Pressure

### Notes

- Ensure that the meter is used within its operating limits
- All hygienic process connections have a maximum operating rating of 10 barg at 130°C /145 psig at 266°F

Pressure / temperature de-rating, all meter sizes, in metric (flanged connections as per EN 1092-1)



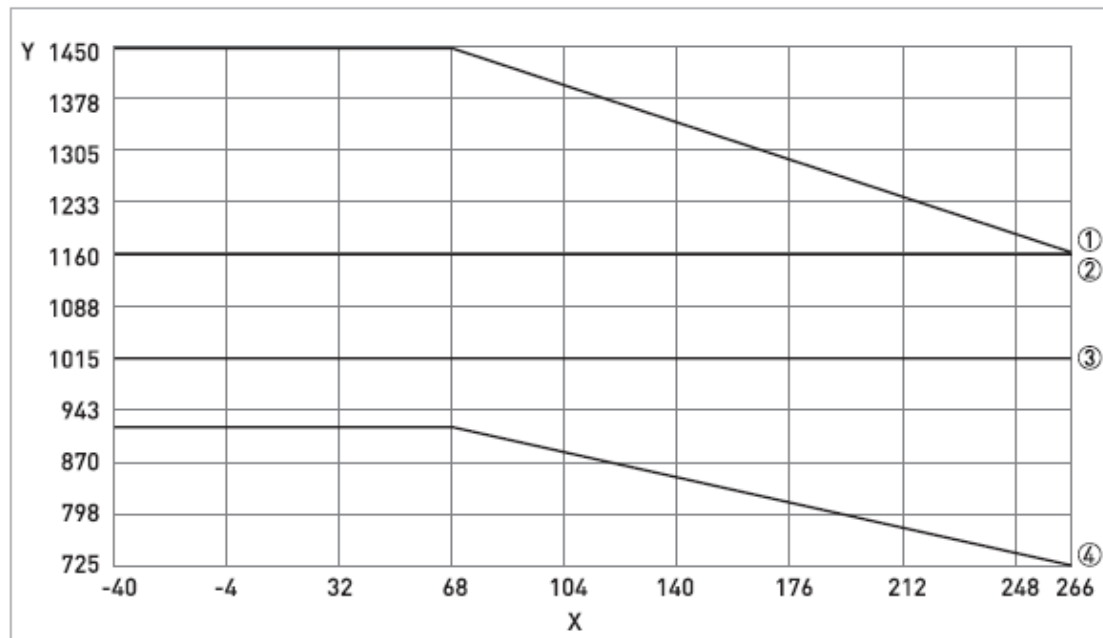
X temperature [°C]

Y pressure [barg]

1 Measuring tubes and 100barg 316L secondary containment (PED)

2 63 barg 304L / 316 secondary containment (PED)

Pressure / temperature de-rating, all meter sizes, in imperial (flanged connections as per ASME B16.5)



X temperature [°F]

Y pressure [psig]

1 Measuring tubes S15 / S25 (CRN)

2 Measuring tubes S40 (CRN)

3 Measuring tubes S50 (CRN)

4 Secondary containment 304L / 316L (CRN)

### Flanges

- DIN flange ratings are based on EN 1092-1 2007 table G.4.1 material group 14EO
- ASME flange ratings are based on ASME B16.5 2003 table 2 material group 2.2
- JIS flange ratings are based on JIS 2220: 2001 table 1 division 1 material group 022a

### Notes

- The maximum operating pressure will be either the flange rating or the measuring tube rating, WHICHEVER IS THE LOWER!
- The manufacturer recommends that the seals are replaced at regular intervals. This will maintain the hygienic integrity of the connection.